

# Ripsaw XL4

The Ripsaw XL4 model is an economical band saw mill that offers the average Joe the opportunity to mill his own lumber without taking a second mortgage on his home. The XL4 is a manually operated machine that will cut lumber up to 20" wide with ease. This model is great for folks with the need for custom cut lumber. It will pay for itself in no time!

Each XL4 is shipped with a carriage system and 2 blades.

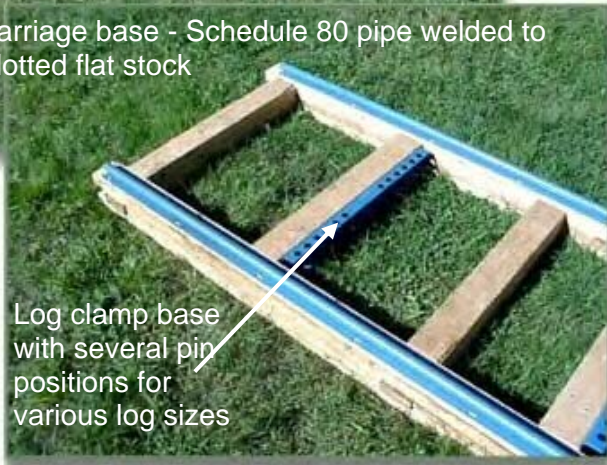
[www.ripsaw.com](http://www.ripsaw.com)

## Features:

- ◆ 4 cycle - 5hp engine (Larger Engines available)
- ◆ 20"W x 13.5"H throat opening
- ◆ 14" dia. band saw wheels
- ◆ Clutch activated by belt tension
- ◆ 24" diameter log capacity
- ◆ Solid steel construction
- ◆ Carbide blade guides with ball bearing back stops
- ◆ Adjustable blade guide supports
- ◆ 13.5' cutting length capacity (Additional 5'3" rails available)
- ◆ Acme threaded rod uprights
- ◆ Polymer track wheels with ball bearing inserts
- ◆ 3/8" angle iron carriage base
- ◆ Custom squaring pins with locking screws



XL4 carriage base - Schedule 80 pipe welded to 1/8" slotted flat stock



Log clamp base with several pin positions for various log sizes

## Cutting Rates:

5 HP Engine

Hardwood: 8 feet per minute  
Softwood: 12 feet per minute

.8 or 9 HP Engine

Hardwood: 10 feet per minute  
Softwood: 15 feet per minute

## Blades:

- ◆ Silicon steel
- ◆ .042" x 1" W 122"L, 1.5 TPI
- ◆ Raker 3 tooth configuration
- ◆ Hardened teeth



**Order Today!**

**256-728-3070**